

Die Forging

As one of the leading manufacturers of tool steels we offer **hot work steels of special development quality** under the **brand name DOMINIAL**.

These special products are the result of a **close cooperation** with our customers. The hot work tool steels have outstanding thermal and mechanical features and exceed demanding for the **individual requirements of the die forging industries**.

Overview of hot working tool steels Analysis in %

Material	DIN	C	Si	Mn	Cr	Mo	Ni	V
USN 1.2343 (H11)	X 38 Cr Mo V 5-1	0,38	1,00	0,40	5,20	1,30		0,40
USD 1.2344 (H13)	X 40 Cr Mo V 5-1	0,40	1,00	0,40	5,20	1,30		1,00
RP 1.2365 (H10)	X 32 Cr Mo V 3-3	0,32	0,40	0,40	3,00	2,80		0,60
RPU 1.2367	X 38 Cr Mo V 5-3	0,38	0,40	0,40	5,00	2,80		0,60
Q10	KIND & CO Development	0,36	0,25	0,40	5,20	1,90		0,55
CR7V-L	KIND & CO Development	0,42	0,50	0,40	6,50	1,30		0,80
PWM 1.2714 (~L6)	56 Ni Cr Mo V 7	0,55	0,30	0,80	1,10	0,50	1,70	0,10
GSF	KIND & CO Development	0,28	0,30	0,70	2,80	0,60	1,00	0,40

Flexible delivery

Rough forged

- annealed
- heat treated

Premachined

- annealed
- heat treated

Finish machined

according to your needs



Die Forging

The main hot working tool steels

Tool steels used for forging presses:

Material	Toughness	High temperature strength	High temperature resistance
USN 1.2343 (H11)			
USD 1.2344 (H13)			
RP 1.2365 (H10)			
RPU 1.2367			
Q10			
CR7V-L			

Tool steels used for forging hammers:

Material	Toughness	High temperature strength	High temperature resistance
PWM 1.2714 (~L6)			
GSF			

MORE VALUE

- Innovative tool steels
to guarantee
a solid foundation
- Proprietary nitriding
to optimize wear resistance



- Heat treatment technology
to ensure the highest quality
- Application experience and
machining services
to provide the total package